



Probiotic[®] SOLUTIONS

Wastewater Treatment: Thinking Outside the BOX

By

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Wastewater Summary

Lagoons

- 100s of years
- Effective at containing waste and reducing BOD
- Not as effective on nutrient removal

Activated Sludge

- Just over 100 yrs.
- Effective BOD & nutrient removal
- Some advances in technology



BACKGROUND:

Wastewater Treatment Options

- Screens and Filters
- Primary Sedimentation
- Lagoons (facultative/aerated)
- Aerated Stabilization Basins
- Sequencing Batch Reactors
- Oxidation Ditches

- Extended Aeration
- Membrane Technologies
- Secondary Clarification
- Disinfection (Chlorine/UV)
- Presses and Belt Filters
- Digesters (Anaerobic/Aerobic)





BACKGROUND: Wastewater Terminology

Typical Standards of Wastewater Measurements				
BOD - biological oxygen demand	SV30 - sludge seattleability			
COD - chemical oxygen demand	Ammonia - NH ₃ -N			
TSS - total suspended solids	Total Nitrogen			
MLSS - mixed liquor suspended solids	Total Phosphorus			

F/M - Food to Mass ratio.



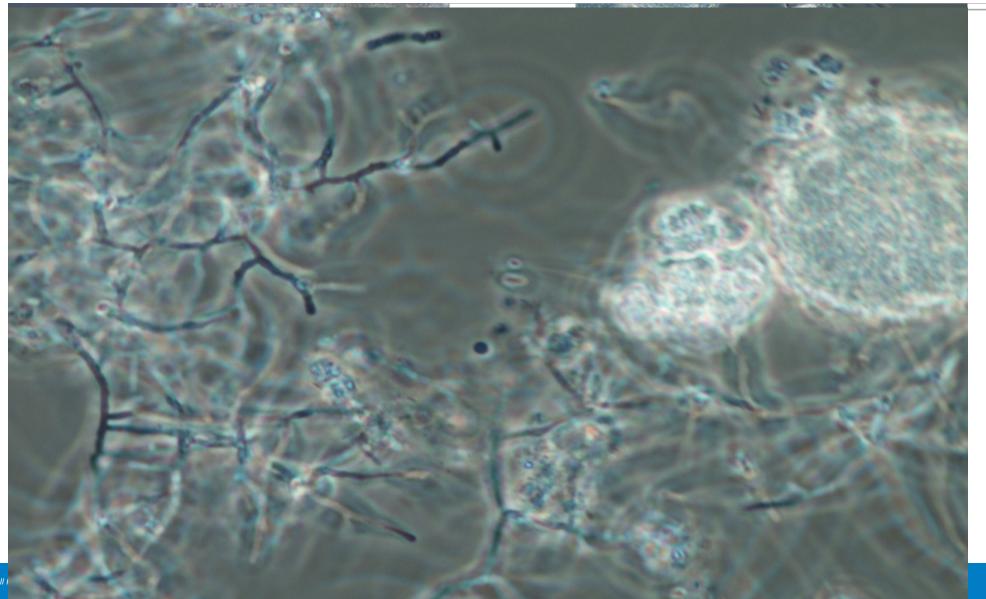
Wastewater Treatment: Who Does The Work?

Do we focus our attention on the work horse of a wastewater treatment plant?

- Operators?
- Pumps?
- Blowers?
- Odor Control measures?



Microorganisms





Microbial Work Effort

- Microorganisms break down the organic load.
- Diverse microorganism community is efficient.
 - -bacteria, protozoa

Healthy biomass meets permit levels.

System stability depends on a healthy biomass

Simple Bacterial Cell





Microbial Nutrition Needs:

Principal Nutrients

Micronutrients

- Carbon
- Nitrogen
- Phosphorus
- Sulfur
- Potassium
- Magnesium
- Calcium
- Iron
- Sodium
- Chlorine

- Zinc
- Manganese
- Molybdenum
- Selenium
- Cobalt
- Copper
- Nickel
- Valadium
- Tungsten



Microbial Needs

Major elements, their sources and functions in bacterial cells.

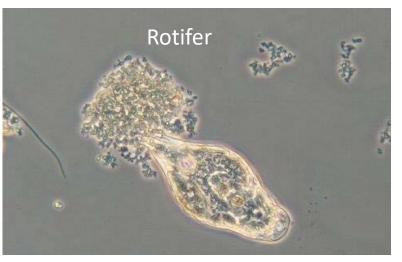
Element	% of dry Weight	Source	Function	
Carbon	50	organic compounds or CO2	ounds or CO2 Main constituent of cellular material	
Oxygen	20	H2O, organic compounds, CO2, and O2	Constituent of cell material and cell water; O2 is electron acceptor in aerobic respiration	
Nitrogen	14	Constituent of amino acids, nucleic acids nucleotides, and coenzymes		
Hydrogen	8	H2O, organic compounds, H2	Main constituent of organic compounds and cell water	
Phosphorus	3	inorganic phosphates (PO4)	Constituent of nucleic acids, nucleotides, phospholipids, LPS, teichoic acids	
Sulfur	1	SO4, H2S, So, organic sulfur compounds	Constituent of cysteine, methionine, glutathione, several coenzymes	
Potassium	1	Potassium salts	Main cellular inorganic cation and cofactor for certain enzymes	
Magnesium	0.5	Magnesium salts	Inorganic cellular cation, cofactor for certain enzymatic reactions	
Calcium	0.5	Calcium salts	Inorganic cellular cation, cofactor for certain enzymes and a component of endospores	
Iron	0.2	Iron salts	Component of cytochromes and certain nonheme iron- proteins and a cofactor for some enzymatic reactions	



Microbial Needs

- Nutrient availability allows for system stability which leads to higher microbial life forms
 - amoebas, free and stalked ciliates, rotifers
- Lack of higher life forms is an indicator of toxicity and/or lack of nutrients and can lead to filamentous bacteria, sludge build up and potentially system upset.
- Instability in F/M ratio due to variable BOD loading creates more operational issues









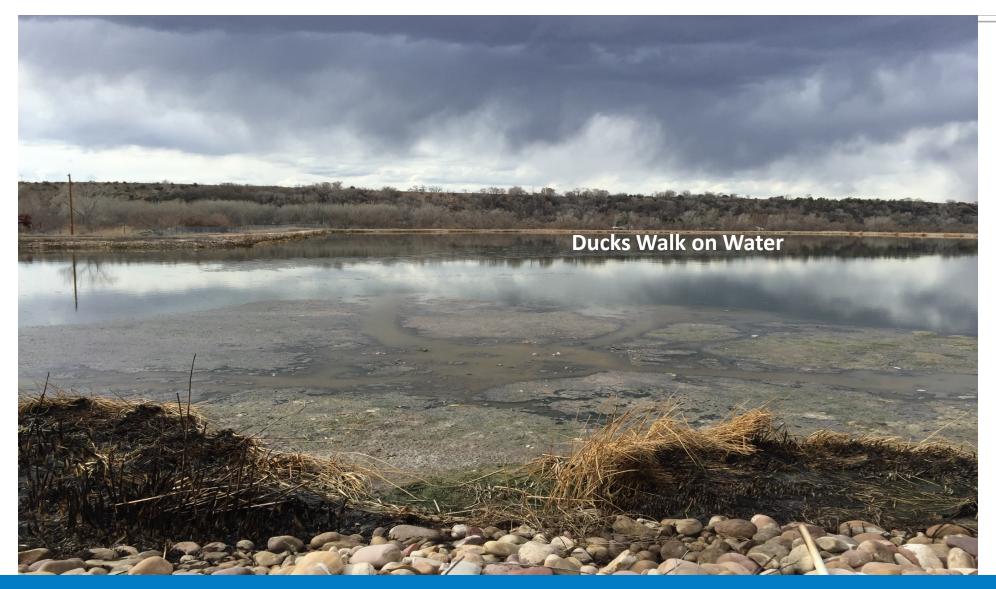












If we can REMOVE a limiting nutrient, we can IMPROVE the PROCESS!



Problem:

WE NEED A MORE EFFICIENT NUTRIENT CARRIER!

- Must work with all types of nutrients
- Must limit precipitation
- Must limit undesired bonding/tying up with ions





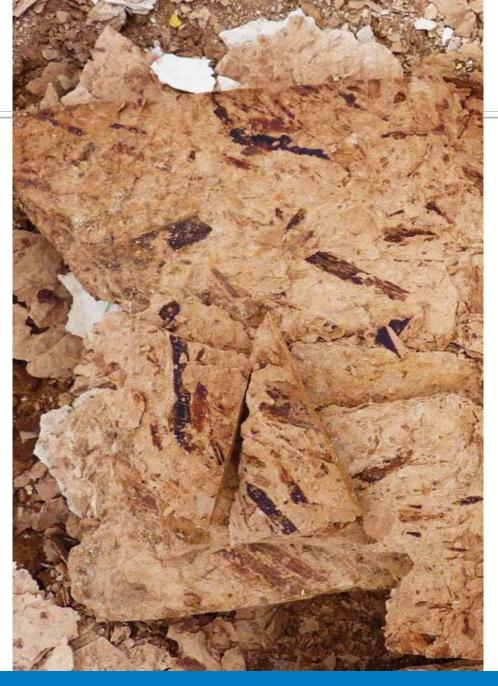
Selection Process

CARBON is a MACRONUTRIENT

- -Stable
- –Low cost
- –Abundant

RAW MATERIAL

- -Soft humic material
- –Rich in carbon
- –Never compressed/heated
- More oxygenated





MCT Technology is Key to Success

Nano-sized particles that are sub-fractions of longer carbon chains

- Greater specific surface area
- Low molecular weight
- Higher cation exchange capacity
- More chemically active
- Additional sites available from functional groups



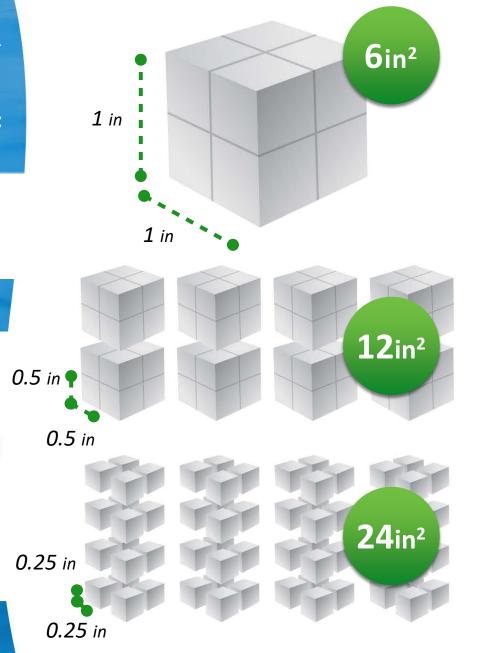
DEVELOPED VIA PROPRIETARY PROCESS

INCREASED SURFACE AREA OF THE COMPLEXED NUTRIENTS IMPROVES:

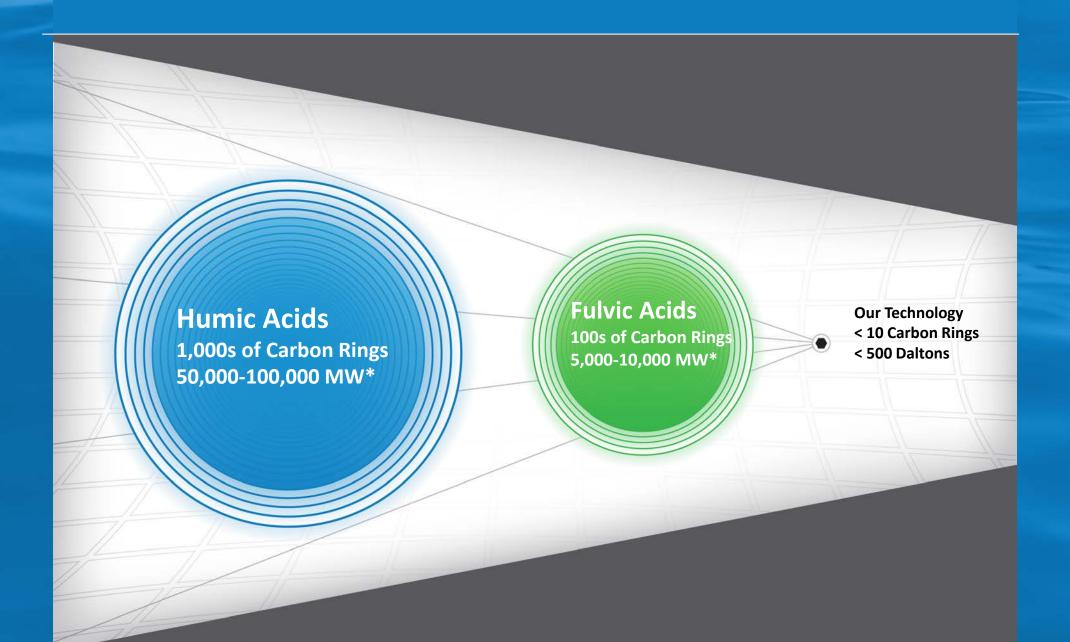
The bioactivity of the limiting nutrients

The efficiency of nutrient uptake of the existing microbes

Biodegradation capacity of the microbes

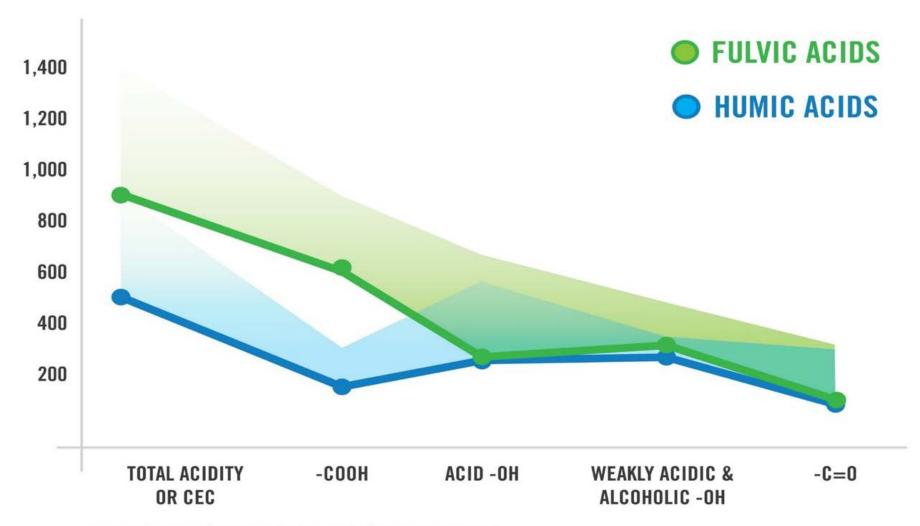


Carbon Molecular Size Makes the Difference





More Chemically Active



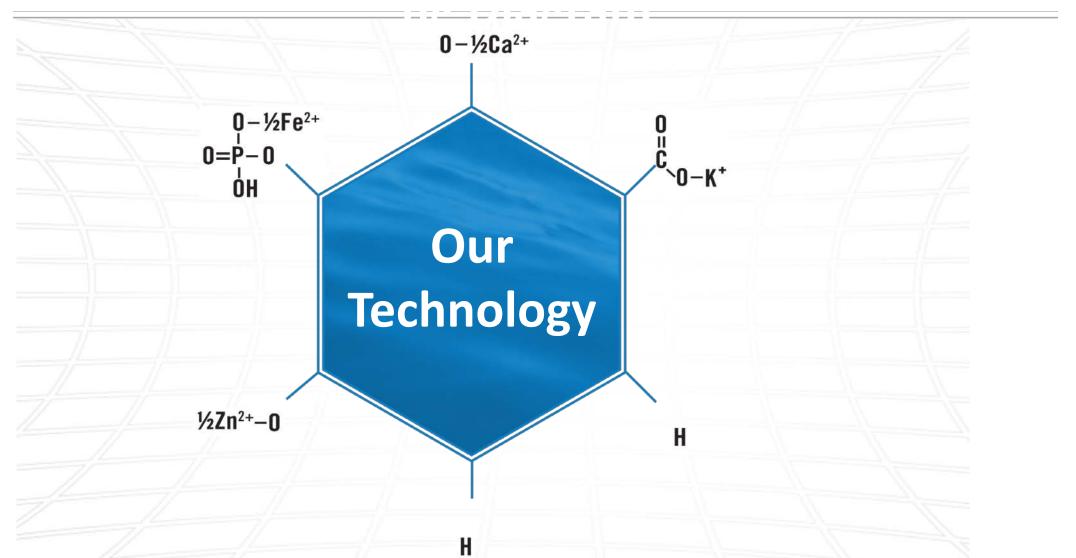
Functional groups of Humic and Fulvic Acids that contain Oxygen⁶

Proven Technology to Deliver Microbial Stimulants and Buffers





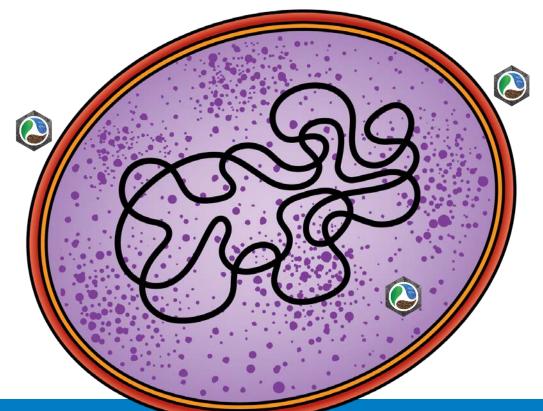
Complexing Diagram





Microbial Support

- MCT increases bioavailability of macro- and micronutrients.
- Stimulates a broader mix of microbial life forms.
- Increases system stability.





Bio Energizer® and Bio Genesis®

TRUE BIOSTIMULANTS

Complex Formulation of:

- Nutrients
- ► Stimulants
- Vitamins
- Growth Factors
- Enzymes
- Bio Catalysts

Optimizes Microbial Growth for Improved:

- Settleability
- ► Foam reduction
- ► Filamentous bacteria control
- Solids digestion
- Odor Control
- ► BOD/COD reduction
- ► FOG elimination
- Pathogen control





Activated Sludge Plant- Bio Genesis®

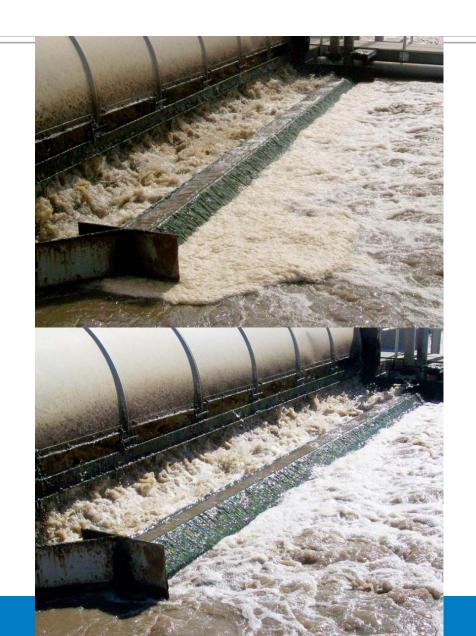
Arizona – WWTP intended to do the following:

- Reduce sludge wasting
- Reduce Foaming
- Improve SVI

Facility Flow - 8 MGD (30,300 m³)

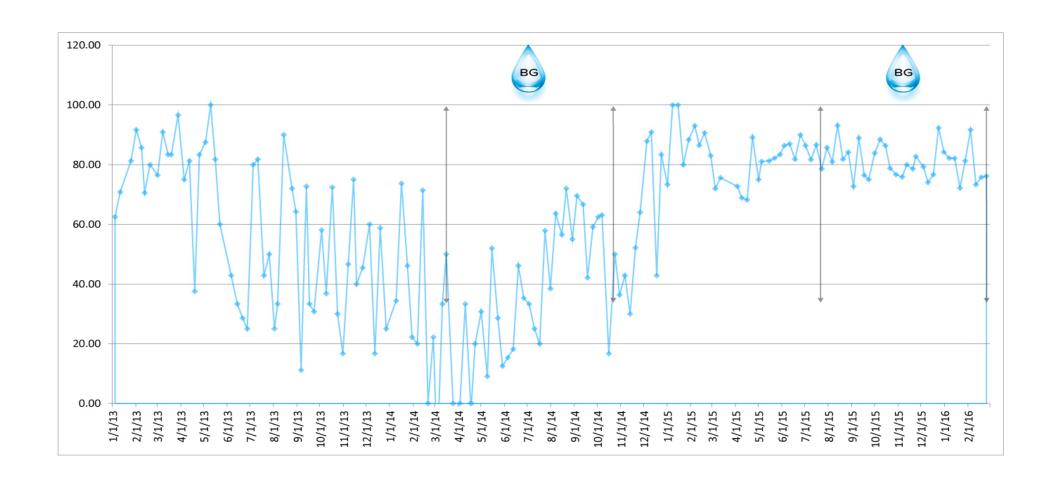
Current Results:

- Eliminated foam
- Lowered disinfection chemical usage
- Improved SVI
- Improved Food to Mass Ratio
- Concentrated treatment (3 units)
- Lowered BOD and Nitrogen Discharge





Effluent Nitrates/Nitrates % Removal





WAS Reduction

Totaled Influent and WAS for Three Years

- Percent WAS represents what portion of the Influent became WAS
- 2015 Total Influent when compared to 2014 saw a rise of 12.0%, WAS increased only 2.3%

	Total Influent MGY	Total WAS MGY	%WAS
2013	3,132	168	5.37
2014	3,076	166	5.40
2015	3,446	170	4.93



SVI Improvement





Activated Sludge - Bio Genesis®

IDAHO— WWTP intended to do the following:

Reduce wasting

Reduce scum

Reduce FOG

Facility Flow – 35,000 gpd

Current Results:

Eliminated foam and scum Reduced Polymer usage Reduced Coagulant usage Eliminated Freezing issues





Activated Sludge Plant - Bio Energizer®

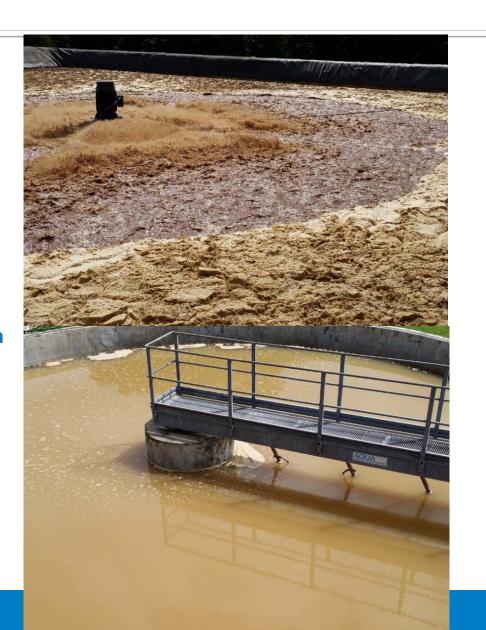
Panama

Within 2 weeks of application these are the following results (during high loading):

- Elimination of offensive odors
- Microbial activity greatly increased
- 95% foam reduction in clarifier
- 35% foam reduction in aerated stabilization basin (ASB)
- Improved BOD reduction

Current Status:

- Foam in ASB reduced 95%
- Microbiology is very active

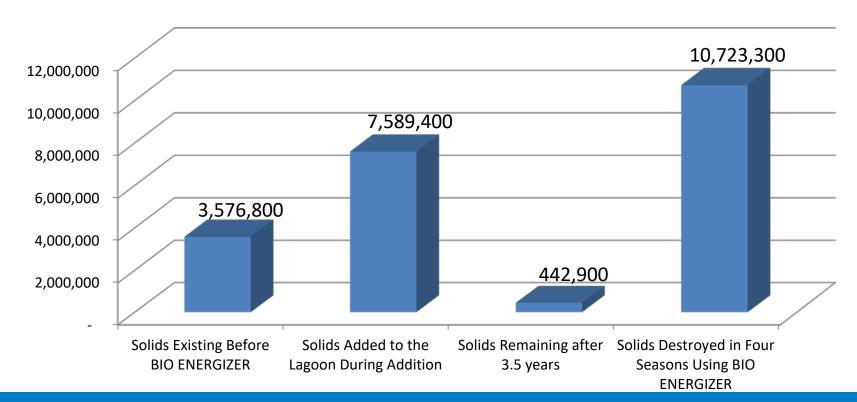




Vegetable Processing Lagoon - Bio Energizer®

Illinois- Four Seasons

- 9 Million cases of peas, corn, carrots and lima beans per season
- Average 130 packing days
- 750,000 gpd of wastewater, Average BOD 6,500 mg/L
- 10 Million pounds of vegetable sludge removed





California-Municipal wastewater that receives dairy/cheese processing wastewater.

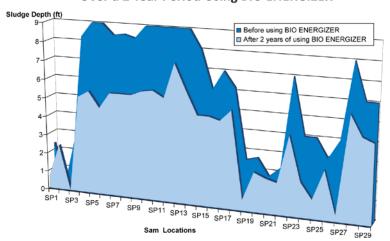
- Surface sludge average depth 6 ft. (1.8 m).
- Lost Capacity
- Dredging cost
 - \$341 per dry ton
 - Estimated 3,502 dry tons
 - Removal cost = \$1,194,000

BIO ENERGIZER® for 2 years

- Removed 1,268 dry tons, as well as treated incoming solids
- Average depth of 3.82 ft. (1.2 m)



Pond #2 Sludge Blanket Profile
Over a 2 Year Period Using BIO ENERGIZER®

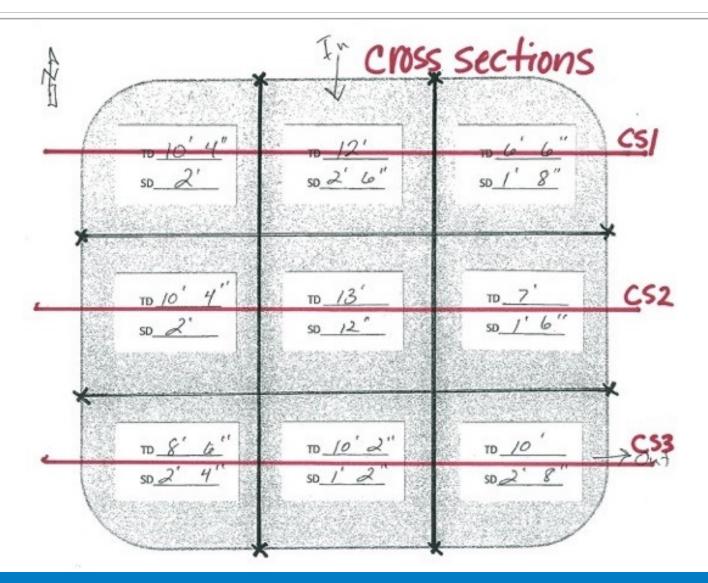




- Municipal Lagoon
 - Sloping bottomfrom 10-13'
 - Basic Aeration
 - Pond 2 is the focus as it had the most sludge

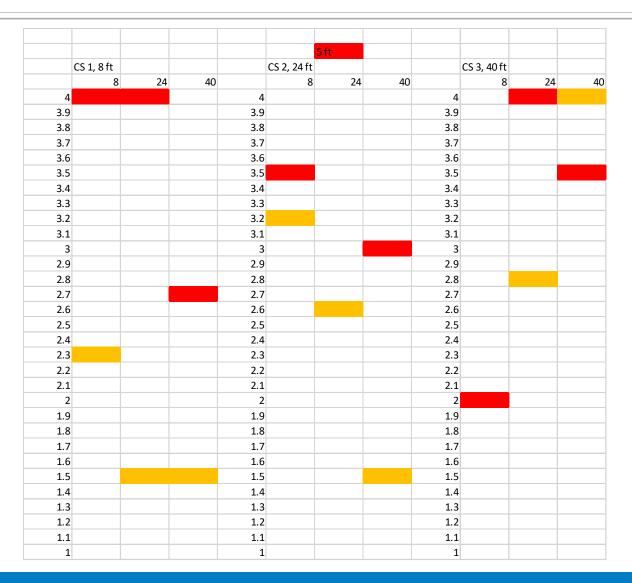








- Measuring sludge from the bottom of the lagoon
- 90 day test,
 Baseline
 (Red)
 1/6/16,
 Finished
 (Orange)
 5/27/16





Utah – Bioremediation of lagoon sludge. 80% Full

- Under State Mandate to remove Sludge
- Variable sludge profile from 2' to 6' sludge – Surfacing sludge!

Current Status:

- ≈45% reduction of solids in 6 months
- Regaining treatment capacity
- Improved water clarity / quality





Abattoir Lagoon- Bio Energizer®

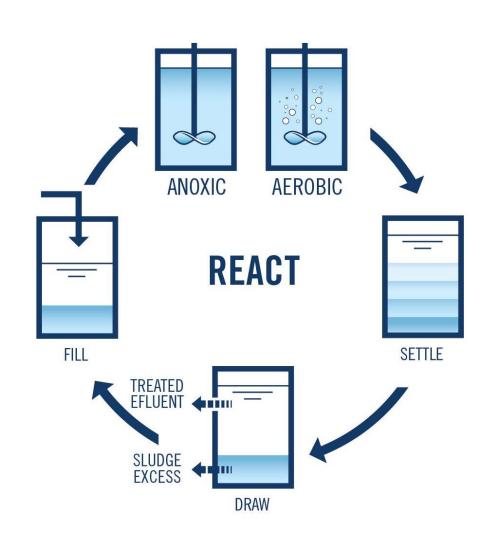
Australia – Bioremediation of lagoon sludge. 95% Full

- Treatment Lagoon lost to sludge accumulation – offline in 2013
- Approximately 4.5 ft. (1.3 m) of sludge removed from extent of lagoon.
- Regained treatment capacity
- Improved irrigation water quality





Pulp and Paper- Super Phos™



A preliminary pilot study was performed at Mill 2.

FACILITY TYPE:

- Aerobic sequencing batch reactor (SBR) wastewater system
- Treats 50,000 m³/day
- Uses one tank for the entire treatment process



Pulp and Paper- Super Phos™

- Over a period of seven days, Phosphorus Acid was incrementally replaced at a rate of 25% and optimized
- Phosphorus Acid usage was reduced by 75% while maintaining greater than 80% reduction of COD - final results below

Index	#3 SBR Tank	#4 SBR Tank
COD Removal Rate	84%	81%
Avg. MLSS	1941 mg/L	1949 mg/L
Avg. SV30	72	73



Industries Serviced

- Industries we service, activated sludge and lagoons
 - Municipal
 - Industrial/Pulp and Paper/Petrochemical
 - Food Processing
 - Aquaculture
 - Livestock Waste Management



Product Overview

- Bio Stimulants
 - Bio Energizer[®], Bio Genesis[®], Micatrol[®], Bio Genesis[®] II, Liquidator[®]
- Nutrients
 - Super Phos™, Super Nitro®, Max-Pak®, Nutriplex®
- Carbon Source
 - Fulvi Pro™, Huma Pro™,
- Bio Augmentation (10 in all)
 - Ex. Microplex[™]-N, Microplex[™]-HS, Microplex[™]-FL



Product Applications

- Municipal
 - Lagoons: Bio Energizer®
 - Activated Sludge: Bio Genesis[®], Bio Genesis[®] II
 Bio Energizer[®], Micatrol[®]
- Industrial
 - Activated Sludge: Bio Genesis®, Bio Energizer®,
 Micatrol®, Super Phos®, Super Nitro®

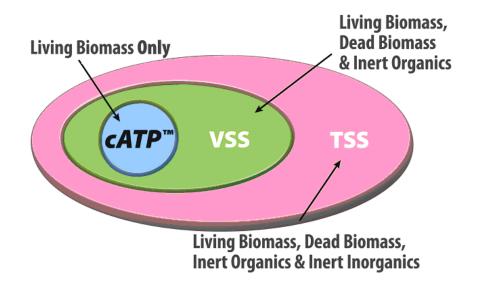


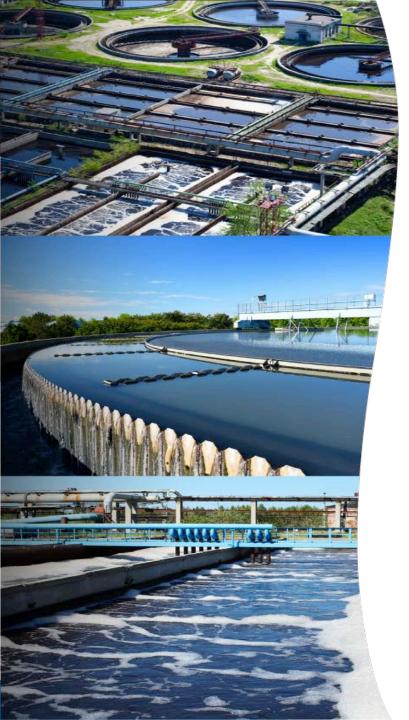
Services

- Biomass Evaluations
 - Living Biomass via cellular ATP

Adenosine Triphosphate

Not just TSS or VSS but actual living biomass







Probiotic SOLUTIONS

Thank You

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